

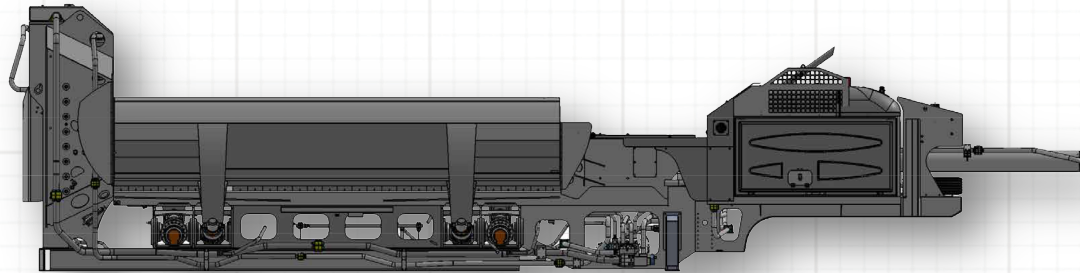
**SB Series**

**SHEAR // BALER // LOGGER (SB)**

**Appetite Guide**

# SB 660A

Stationary  
Towable  
Portable  
Crawler



## Scrap type

Lightweight sheet  
metal + demolition  
scrap

## Thicker scrap

$T \leq 1.2''$   $W < 30''$   
 $T > 1.2''$   $W < 28''$

## Max. Thickness:

2.8'' x 30'' Plate

## Tanks

$T \leq 0.16''$   
Dia  $\leq 71''$

## Beams

$\leq 45$  HEB

## Demolition

$\leq 45$  HEB\*

## **Concrete reinforcing bars:**

- Concrete is a strong abrasive that wears metal (so it should be avoided).
- Reinforcing bars are highly resistant to compression and in some cases incompressible. Please load the tray without excess so as not to put the machine safety “overload” on and leave no scrap between the trays during loading.

## **IMPORTANT**

Do not process non-deformable scrap.

Do not load the box with scrap exceeding 5.5 m / 216.535 inches long (18 feet).

## **REMINDER**

- Production is always more effective if the tray is loaded without excess: the cycles will become more regular and wear will be less.
- It is important to clear the output of the shears after each cycle.

**DISCLAIMER:** This document does not override any LEFORT Manuals and the items stated above are merely suggestions for operating the equipment.