

# **FEATURES**

- **L** Box Design
- **▶** 360° Continuous Rotation Material Handler
- ► Throttle Inside Cab
- **▶** Fully Portable & Road Legal
- One Man Operation
- **▶** High Visibility Operator's Station
- Four Corner Hydraulic Outriggers for Stability
- ► Fully Auto Cycle (Doors Close-Ram In & Out-Doors Open)







# FEATURES - BENEFITS - SPECIFICATIONS



With 40 years of experience building portable scrap equipment, Al-jon is uniquely qualified to manufacture this rugged high production machine. The 400XL Baler's curved box design and larger loading chamber efficiently process bulky loose scrap, white goods and gauge material down to manageable 20 in. (508 mm) x 32 in. (813 mm) x variable bundles (20 in. [508 mm] minimum). The operator controls the 3-way compression process from the cab. Final compression is fully automatic. Increased hydraulic power allows the operator to sort and stack material during the automatic baling cycle eliminating lost labor time and minimizing the labor cost per ton. Solidly-built to withstand the demands of the job, the 400XL proves there is no substitute for iron!

# **SPECIFICATIONS**

## **HYDRAULICS:**

Filtration: Kidney Loop 5 Micron Operating Pressure: 1400 to 2700 PSI

Circuit Type: **Energy Conserving Hi-Low** 

Multiple Relief Protection: 3000 PSI

**Direction Valves:** Baler - Electrically

Controlled Hydraulic

Lid Cylinders: 7 in. (178 mm) Bore

x 29 in. (737 mm) Stroke --3.5 in. (89 mm) Chrome Rods

Compression Ram: 12 in. (305 mm) Bore

x 128 (3251 mm) Stroke --

9 in. (229 mm) Chrome Rod

### **CAPACITIES:**

Fuel: 90 Gallons (341 L) 250 Gallons (946 L) Hydraulic:

#### **ENGINE:**

Quality 6 Cylinder Tier III Diesel Engine (Cummins, John Deere, or Caterpillar)

## **PRODUCTION:**

6 - 10 Tons (5 - 9 tonnes) of Loose Scrap Per Hour

**AI-jon Manufacturing LLC** 15075 Al-jon Ave. Ottumwa. IA 52501 U.S.A.

### **ELECTRICAL:**

Heavy Duty 12 Volt Battery

Solenoid Controlled Hydraulic Functions -

- 12 Volt Fuse Protected

All Solenoids and Control Boxes are Sealed

**And Water Tight** 

Auto Cycling of Compression Ram & Lids

Throttle inside the Cab

Daily and Total Bale Cycle Count

## **DIMENSIONS:**

Height: 13 ft. 6 in. (4115 mm)

Width: 8 ft. (2438 mm) Length: 39 ft. (11887 mm) Weight: 61,850 lbs. (28,055 kg)

Tires: 11:00 x 22.5 Tubeless Radial Tire

Loading Area: 8 ft. (2438 mm) x 12 ft. 4 in. (3759 mm)

20 in. (508 mm) High Log Size:

> x 32 in. (813 mm) Wide x Variable Length

> > Visit our website

www.alion.com

Density: 25-60 lbs/cu ft (400-961 kg/m<sup>3</sup>)

# MATERIAL HANDLER:

23 ft. (7010 mm) Boom Reach Ergonomically Designed Cab

with Heat, Air Conditioning & Stereo

**Load Stall Piston Pump** 360° Continuous Rotation







12-05-2011

(+1) 641-682-4506 888-255-6620